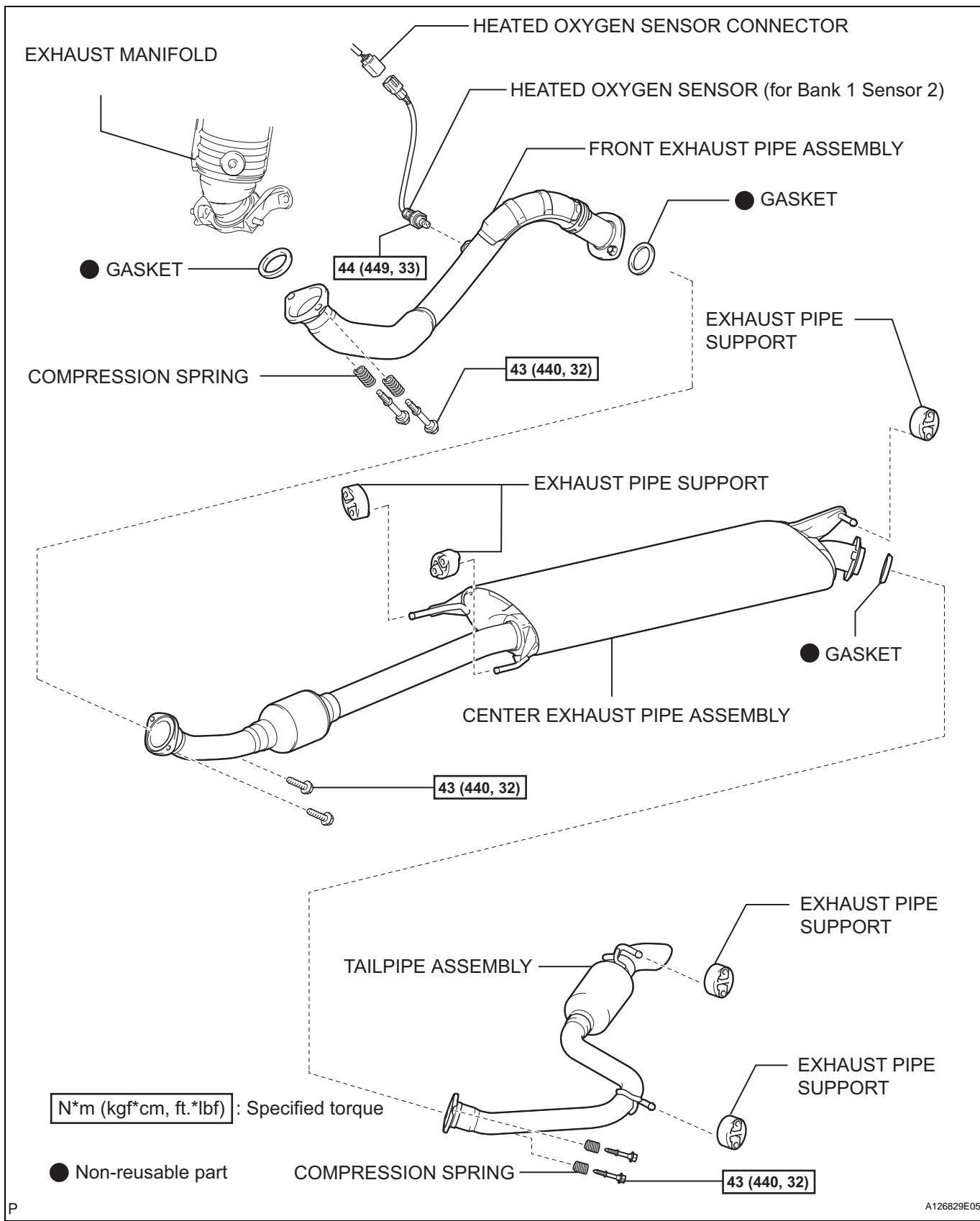
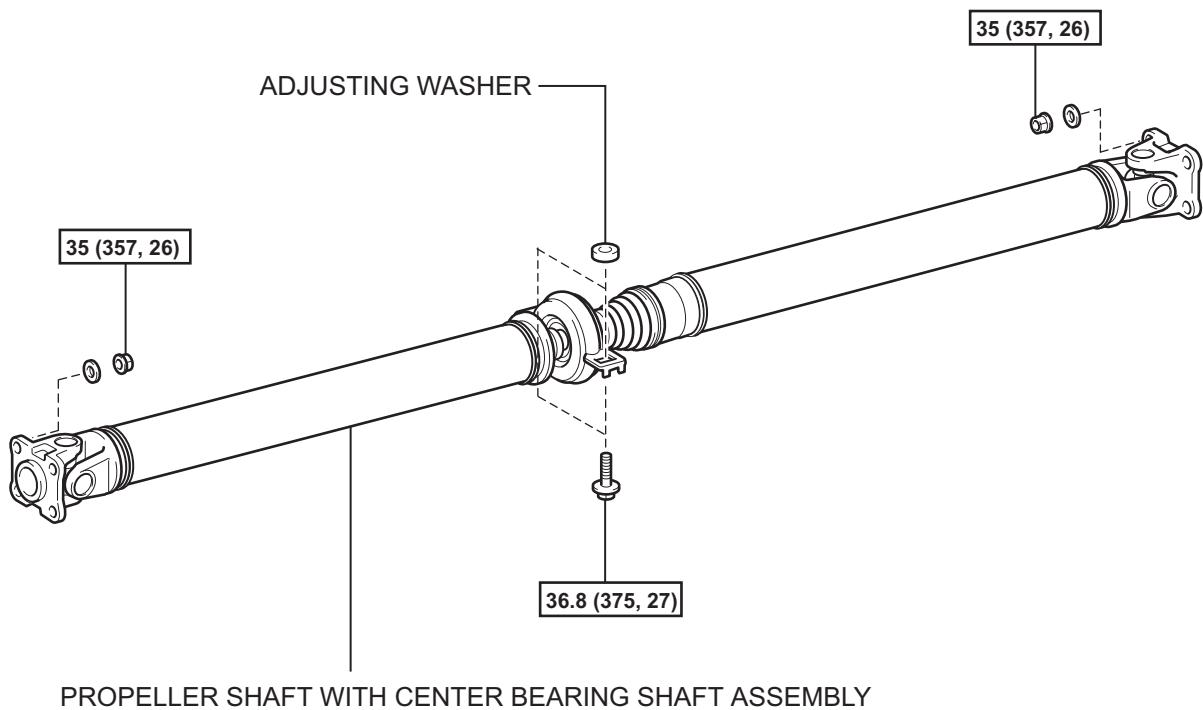


REAR DIFFERENTIAL SIDE GEAR SHAFT OIL SEAL

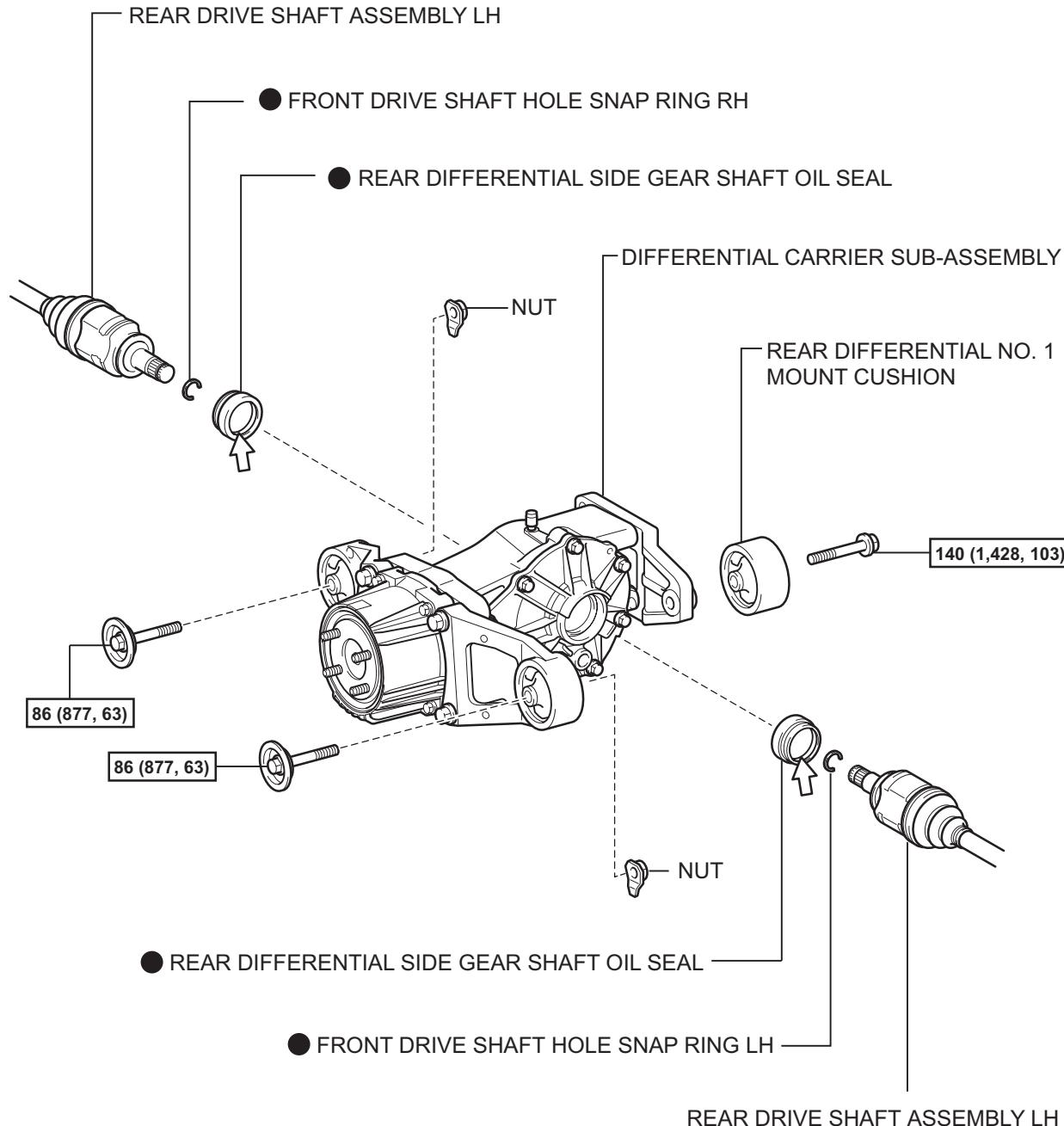
COMPONENTS





N*m (kgf*cm, ft.*lbf) : Specified torque

REAR DIFFERENTIAL SIDE GEAR SHAFT OIL SEAL



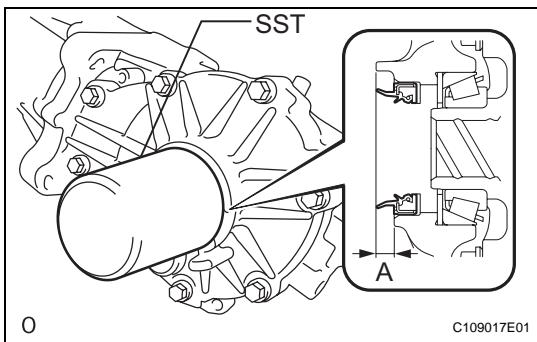
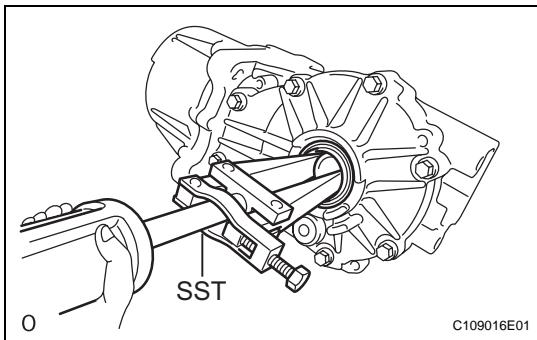
N*m (kgf*cm, ft.*lbf) : Specified torque

● Non-reusable part

⇨ Apply MP grease

REMOVAL

1. DRAIN DIFFERENTIAL OIL (See page [DF-10](#))
2. REMOVE TAILPIPE ASSEMBLY
 - (a) Remove the tailpipe (see page [EX-2](#)).
3. REMOVE CENTER EXHAUST ASSEMBLY
 - (a) Remove the center pipe (see page [EX-2](#)).
4. REMOVE PROPELLER WITH CENTER BEARING SHAFT ASSEMBLY (See page [PR-3](#))
5. REMOVE REAR DIFFERENTIAL CARRIER SUB-ASSEMBLY (See page [DF-18](#))
6. REMOVE REAR DIFFERENTIAL SIDE GEAR SHAFT OIL SEAL
 - (a) Using a SST, tap out the 2 oil seals.
SST 09308-00010



INSTALLATION

1. INSTALL REAR DIFFERENTIAL SIDE GEAR SHAFT OIL SEAL
 - (a) Apply a light coat of MP grease to the lip of a new rear differential side gear shaft oil seal.
 - (b) Using SST and a hammer, tap the 2 rear differential side gear shaft oil seals into the rear differential carrier and differential side bearing retainer according to the specification.
SST 09223-00010

Standard oil seal tapping amount (A value):
 $7.2 +0.5 \text{ mm (0.28} +0.02 \text{ in.)}$
2. INSTALL REAR DIFFERENTIAL CARRIER ASSEMBLY (See page [DF-44](#))
3. TEMPORARILY INSTALL PROPELLER WITH CENTER BEARING SHAFT ASSEMBLY (See page [PR-5](#))
4. TIGHTEN PROPELLER WITH CENTER BEARING SHAFT ASSEMBLY (See page [PR-6](#))
5. INSPECT AND ADJUST JOINT ANGLE (See page [PR-4](#))
6. INSTALL CENTER EXHAUST PIPE ASSEMBLY
 - (a) Install the center pipe (see page [EX-5](#)).
7. INSTALL TAILPIPE ASSEMBLY
 - (a) Install the tailpipe (see page [EX-6](#)).
8. ADD DIFFERENTIAL OIL
 - (a) Add differential oil (see page [DF-3](#)).

DF

9. CHECK FOR DIFFERENTIAL OIL LEAKAGE**10. CHECK FOR EXHAUST GAS LEAKAGE**

If gas is leaking, tighten the areas necessary to stop the leak. Replace damaged parts as necessary.

DF